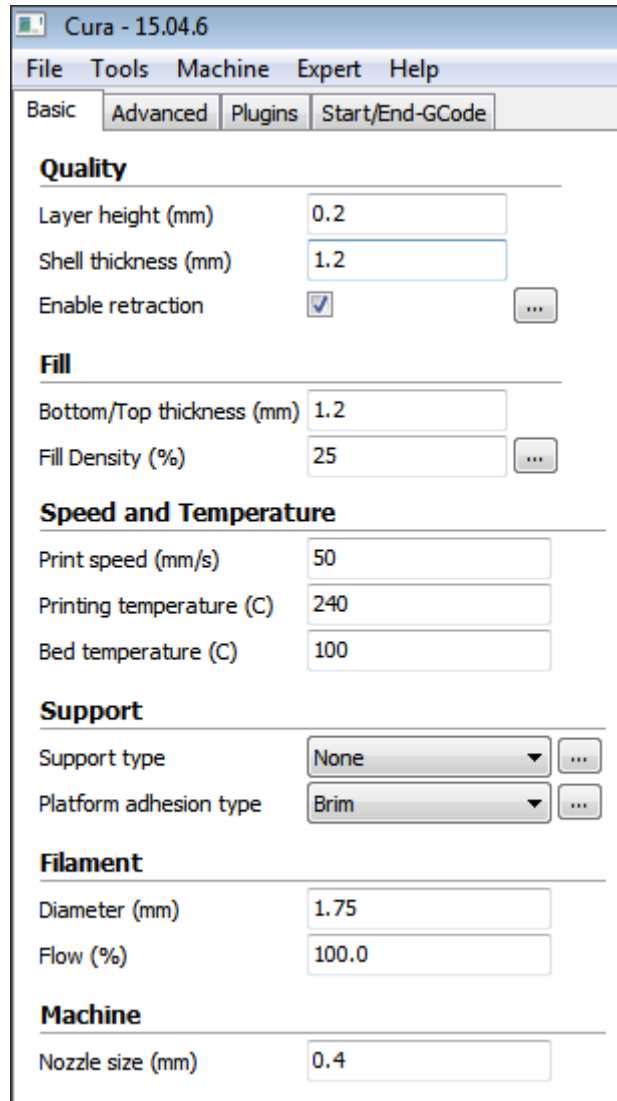


# 4Max Pro - Ajustes en Cura para filamento ABS

- Se recomienda imprimir con la tapa superior puesta, para conseguir mayor temperatura en el interior de la impresora.

## Básico

- Basic



Cura - 15.04.6

File Tools Machine Expert Help

Basic Advanced Plugins Start/End-GCode

**Quality**

Layer height (mm) 0.2

Shell thickness (mm) 1.2

Enable retraction  ...

**Fill**

Bottom/Top thickness (mm) 1.2

Fill Density (%) 25 ...

**Speed and Temperature**

Print speed (mm/s) 50

Printing temperature (C) 240

Bed temperature (C) 100

**Support**

Support type None ...

Platform adhesion type Brim ...

**Filament**

Diameter (mm) 1.75

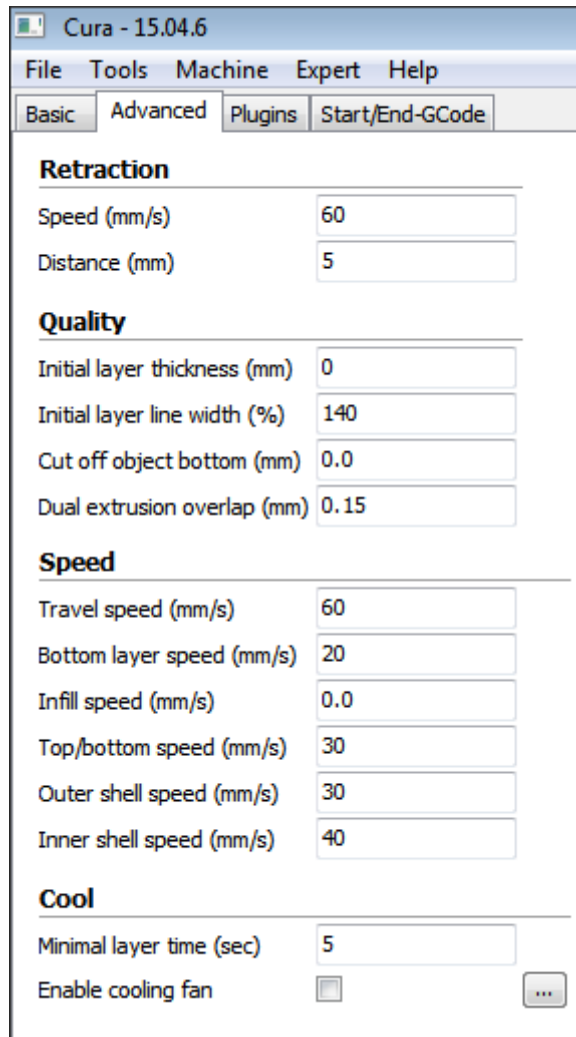
Flow (%) 100.0

**Machine**

Nozzle size (mm) 0.4

## Avanzado

- Advanced



## Experto

- Expert → Open expert settings

Expert config	
<b>Retraction</b>	
Minimum travel (mm)	1.5
Enable combing	No Skin
Minimal extrusion before retracting (mm)	0.02
Z hop when retracting (mm)	0.15
<b>Skirt</b>	
Line count	1
Start distance (mm)	3.0
Minimal length (mm)	150.0
<b>Cool</b>	
Fan full on at height (mm)	0.5
Fan speed min (%)	100
Fan speed max (%)	100
Minimum speed (mm/s)	10
Cool head lift	<input type="checkbox"/>
<b>Infill</b>	
Solid infill top	<input checked="" type="checkbox"/>
Solid infill bottom	<input checked="" type="checkbox"/>
Infill overlap (%)	1
Infill prints after perimeters	<input checked="" type="checkbox"/>
<b>Support</b>	
Structure type	Lines
Overhang angle for support (deg)	60
Fill amount (%)	15
Distance X/Y (mm)	0.7
Distance Z (mm)	0.15
<b>Black Magic</b>	
Spiralize the outer contour	<input type="checkbox"/>
Only follow mesh surface	<input type="checkbox"/>
<b>Brim</b>	
Brim line amount	20
<b>Raft</b>	
Extra margin (mm)	5.0
Line spacing (mm)	3.0
Base thickness (mm)	0.3
Base line width (mm)	1.0
Interface thickness (mm)	0.27
Interface line width (mm)	0.4
Airgap	0.0
First Layer Airgap	0.22
Surface layers	2
Surface layer thickness (mm)	0.27
Surface layer line width (mm)	0.4
<b>Fix horrible</b>	
Combine everything (Type-A)	<input checked="" type="checkbox"/>
Combine everything (Type-B)	<input type="checkbox"/>
Keep open faces	<input type="checkbox"/>
Extensive stitching	<input type="checkbox"/>
Ok	

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