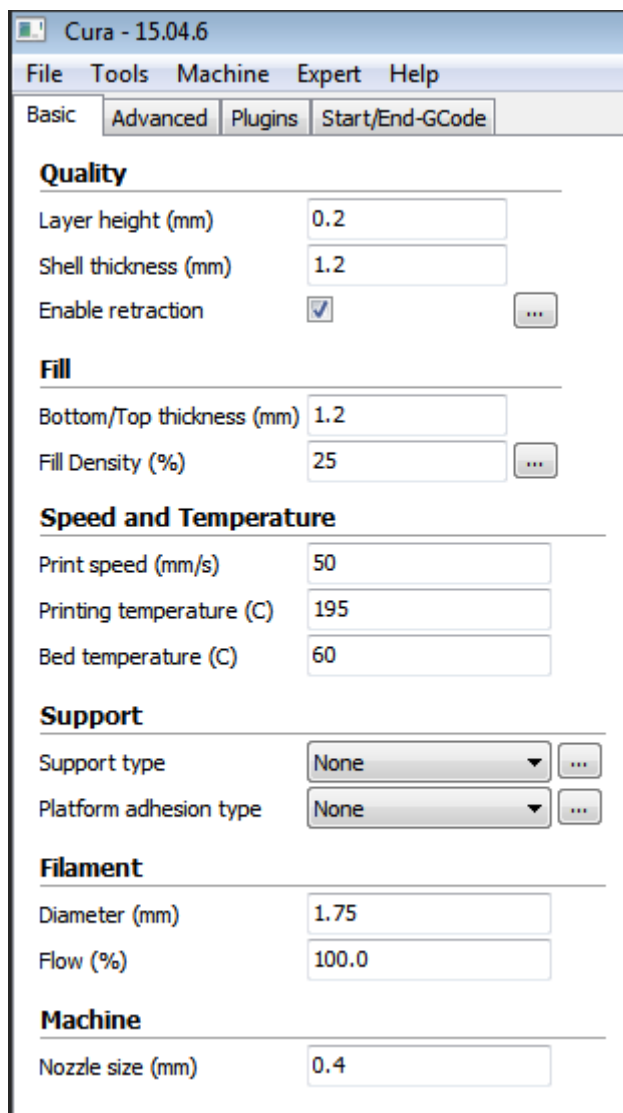


4Max Pro - Ajustes en Cura para filamento flexible

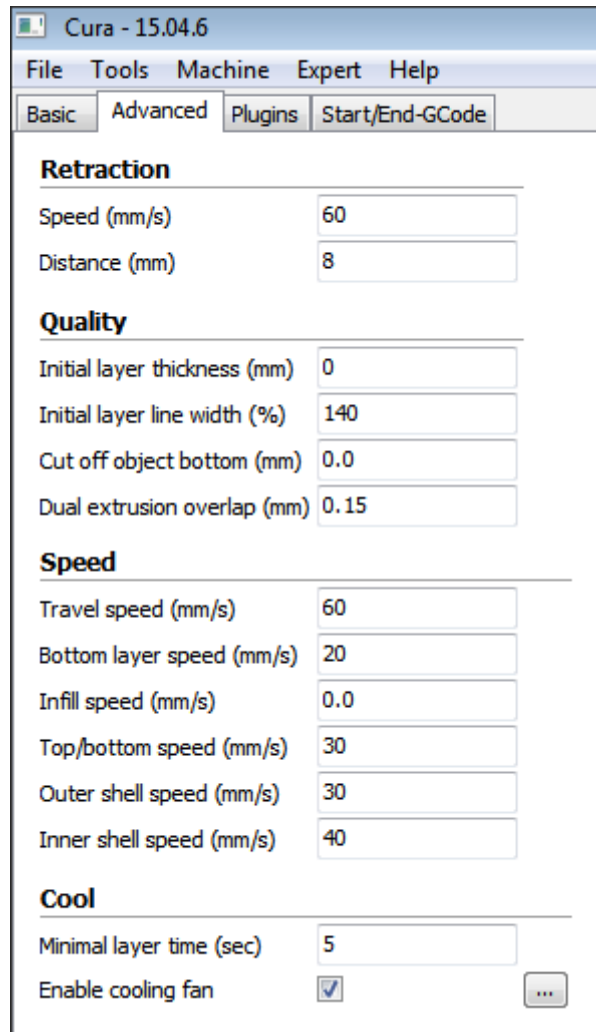
Básico

- Basic



Avanzado

- Advanced



Experto

- Expert → Open expert settings

Expert config

Retraction		
Minimum travel (mm)	<input type="text" value="1.5"/>	
Enable combing	<input type="text" value="No Skin"/>	
Minimal extrusion before retracting (mm)	<input type="text" value="0.02"/>	
Z hop when retracting (mm)	<input type="text" value="0.15"/>	
Skirt		
Line count	<input type="text" value="1"/>	
Start distance (mm)	<input type="text" value="3.0"/>	
Minimal length (mm)	<input type="text" value="150.0"/>	
Cool		
Fan full on at height (mm)	<input type="text" value="0.5"/>	
Fan speed min (%)	<input type="text" value="100"/>	
Fan speed max (%)	<input type="text" value="100"/>	
Minimum speed (mm/s)	<input type="text" value="10"/>	
Cool head lift	<input type="checkbox"/>	
Infill		
Solid infill top	<input checked="" type="checkbox"/>	
Solid infill bottom	<input checked="" type="checkbox"/>	
Infill overlap (%)	<input type="text" value="1"/>	
Infill prints after perimeters	<input checked="" type="checkbox"/>	
Support		
Structure type	<input type="text" value="Lines"/>	
Overhang angle for support (deg)	<input type="text" value="60"/>	
Fill amount (%)	<input type="text" value="15"/>	
Distance X/Y (mm)	<input type="text" value="0.7"/>	
Distance Z (mm)	<input type="text" value="0.15"/>	
Black Magic		
Spiralize the outer contour	<input type="checkbox"/>	
Only follow mesh surface	<input type="checkbox"/>	
Brim		
Brim line amount	<input type="text" value="20"/>	
Raft		
Extra margin (mm)	<input type="text" value="5.0"/>	
Line spacing (mm)	<input type="text" value="3.0"/>	
Base thickness (mm)	<input type="text" value="0.3"/>	
Base line width (mm)	<input type="text" value="1.0"/>	
Interface thickness (mm)	<input type="text" value="0.27"/>	
Interface line width (mm)	<input type="text" value="0.4"/>	
Airgap	<input type="text" value="0.0"/>	
First Layer Airgap	<input type="text" value="0.22"/>	
Surface layers	<input type="text" value="2"/>	
Surface layer thickness (mm)	<input type="text" value="0.27"/>	
Surface layer line width (mm)	<input type="text" value="0.4"/>	
Fix horrible		
Combine everything (Type-A)	<input checked="" type="checkbox"/>	
Combine everything (Type-B)	<input type="checkbox"/>	
Keep open faces	<input type="checkbox"/>	
Extensive stitching	<input type="checkbox"/>	
<input type="button" value="Ok"/>		

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